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What is their level of
experience? There is
much more to
experience than just
the number of years a
particular... 2. What
are their most
commonly utilized
internal processes?
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short. it took about 5

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Answer: Base metal classification, cleaning, Alignment, root gap, root face, bevel angle & mismatch (or)

overlap. Q:- What is the internal overlap (or) mismatch for piping? Answer: 1.5

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mm. Q:- How much
root face are allowed?

Answer: As per WPS
(or) 0.8 to 1.6 mm. Q:-

What is meaning for F
– Number? Answer:

F- is filler metal
grouping Number.

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Answers, Question1:

What is structural
steel design?

Question2: What are
the mechanical
properties of
structural steel?

Question3: Explain
the design Process of
Structural Steel?

Question4: Describe
the steps used for

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Question1: What is the application of dowel pins?

Question2: What is the effect of grain direction in sheet metal bending?

Question3: What are commonly used sheet-metal assembly process? Question4:

What is some common reinforcement

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techniques used to improve the strength of the sheet metal parts?

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