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the end of the spindle, release
socket set screw item 63 and
unscrew the locking collar item 61
noting that below screw 63 there

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is a copper pad 62. Remove thrust collar 60 and withdraw the pin 59. Release socket screw 54 in the 65T backgear assembly.

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Folks may find the thread chart below useful for selecting change gears when cutting metric threads on an imperial lathe. The driver gear is the output from the tumbler set. The second

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compound gear set with a ratio of 2 avoids the use of a 100 tooth gear driving the leadscrew and is optional.

Cutting metric threads on an imperial lathe | The Hobby ...
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whereas Boxford gears are 18 DP. That is for the mainstream machines last century. The very new Boxfords as with the far eastern machines from the last 20 years are module gears and the very first wartime Myfords were 14DP.

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Myford ml7 21 tooth change gears | Model Engineer
Recent update 04-11-2017, All gears have been updated and are now with teeth numbers on. I have tested a setup with some of the printed wheels for making a

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thread on my lathe, and it worked like a charm. If you are missing any wheel, please let me know, and I'll add to this set.

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