Mazak Programming Manual

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Mazak Lathe Programming #3
Facing

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PROGRAMMING MANUAL
MAZATROL MATRIX
Serial No. 294060 INTRODUCTION
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INTRODUCTION This manual contains information for post processor to create EIA/ISO program according to the machine. This manual can be used as an EIA/ISO programming manual. This manual describes the machines of the INTEGREX eseries, INTEGREX i-series, and VORTEX i-series. Page 8 Serial No. 294060 INTRODUCTION 1-2 E

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The manual program is not actually center drilling, I have to have a tool called out in a manual program (or at least I believe so),

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so I call out the center drill in the manual program, tell the 4th axis to rotate to the desired angle, and then the center drill is the first tool called out in the Mazatrol tapping cycle (center drill, drill, chamfer, tap) called out next.

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Manufacturing

1. Manual Programming. Manual programming involves numerous calculations and verifications without the use of a computer. The programmer must program in the same language the CNC machine will execute, creating a step-by-step order of commands that make the machine run accordingly.

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