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~~Inspection of ...~~

ASTM E155, Standard for Radiographs of castings has been produced to help the radiographer make a better assessment of the defects found in components. The castings used to produce the standard radiographs have been destructively analyzed to confirm the size and type of discontinuities present.

~~Radiograph Interpretation—Castings~~

2 Annual Book of ASTM Standards, Vol 03.03. 3  
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Problem: In the early 1990's a jobbing aluminum foundry having high pressure die cast, gravity permanent mould and sand moulding processes was struggling with residual hydrogen porosity in the liquid metal prior to pouring it into moulds.

~~Burns Bridge Engineering - Non Destructive Testing~~  
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ASTM E155-10 Standard Reference Radiographs for Inspection of Aluminum and Magnesium Castings. 1.1 These reference radiographs illustrate the types and

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degrees of discontinuities that may be found in aluminum-alloy and magnesium-alloy castings. The castings illustrated are in thicknesses of 1 / 4 in. (6.35 mm) and 3 / 4 in. (19.1 mm). The reference radiograph films are an adjunct to this document and must be purchased separately from ASTM International if needed.

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Note 2—Reference radiographs applicable to aluminum and magnesium castings up to 2 in. (50 mm) in thickness are contained in ASTM Reference Radiographs E155, for Inspection of Aluminum and

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Magnesium Castings, Volumes I and II.

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